

Work Order ID 163174

Thursday, June 22, 2017 11:14:37 AM

163174

Page 1

Item ID: D412-664-303

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Switch Provisions

Start Date: 6/26/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/27/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date: JUN 22 2017 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-664	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-664-303 chg002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

07 JUN 2017 9 6 AM

4

DAS
28
9-89

JUN 26 2017

4

DAS
6
9-89

JUN 26 2017

DAS
27
9-89

4

DAS
28
9-89

JUN 26 2017

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-664-303

Location: _____

PPP Rev: _____

0.00

4

DAS
28
9-89

JUN 26 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

Quality Control

0.00

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Picklist Print

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Work Order ID: 163174

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Parent Item: D412-664-303

D412-664-303

Parent Item Name: Switch Provisions

Start Date: 6/26/2017

Required Date: 6/27/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3189-3 Chafing Shield		Manufactured	No			110	Each	22.0000	1 **	4		DAS 6 9-89 JUN 26 2017	DAS 27 9-89
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Location	Loc Qty	Loc Code
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LG052	22	
79274	11	
89029	3	
89805	8	

MS21920-24 Clamp		Purchased	No			110	Each	66.0000	2 **	8		DAS 6 9-89 JUN 26 2017	DAS 27 9-89
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Location	Loc Qty	Loc Code
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FG	2	
117998	2	
LG050	64	
m136016	15	
m136986	24	
m137820	25	

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Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
5
9-89

4

JUN 26 2017